

Technical Data Sheet

Percom DCG10 BLACK 2-0010



Polypropylene Copolymer

Product Description

Percom DCG10 BLACK 2-0010 is a Polypropylene Copolymer Glass Fiber, 10% filled material and is typically used in Injection Molding applications. Features include: Copolymer.

Processing Method	Injection Molding
Attribute	Copolymer
Application	Automotive Applications
Filler/Reinforcement	Glass Fiber, 10%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	2.5	g/10 min	ISO 1133
Density	0.97	g/cm ³	ISO 1183
Mechanical			
Tensile Strain at Break	3.5	%	ISO 527-2
Flexural Modulus	2600	MPa	ISO 178
Tensile Stress at Break	75	MPa	ISO 527-2
Impact			
Notched Izod Impact Strength, (23 °C, Type 1, Notch A)	9.0	kJ/m ²	ISO 180
Hardness			
Shore Hardness, (Shore D)	62		ISO 868
Thermal			
Vicat Softening Temperature, (A (10N), 50 °C/h)	130	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	138	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	120	°C	ISO 75-2/A
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
UL Information			
Flame Rating	HB		UL 94

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	30 to 60	°C